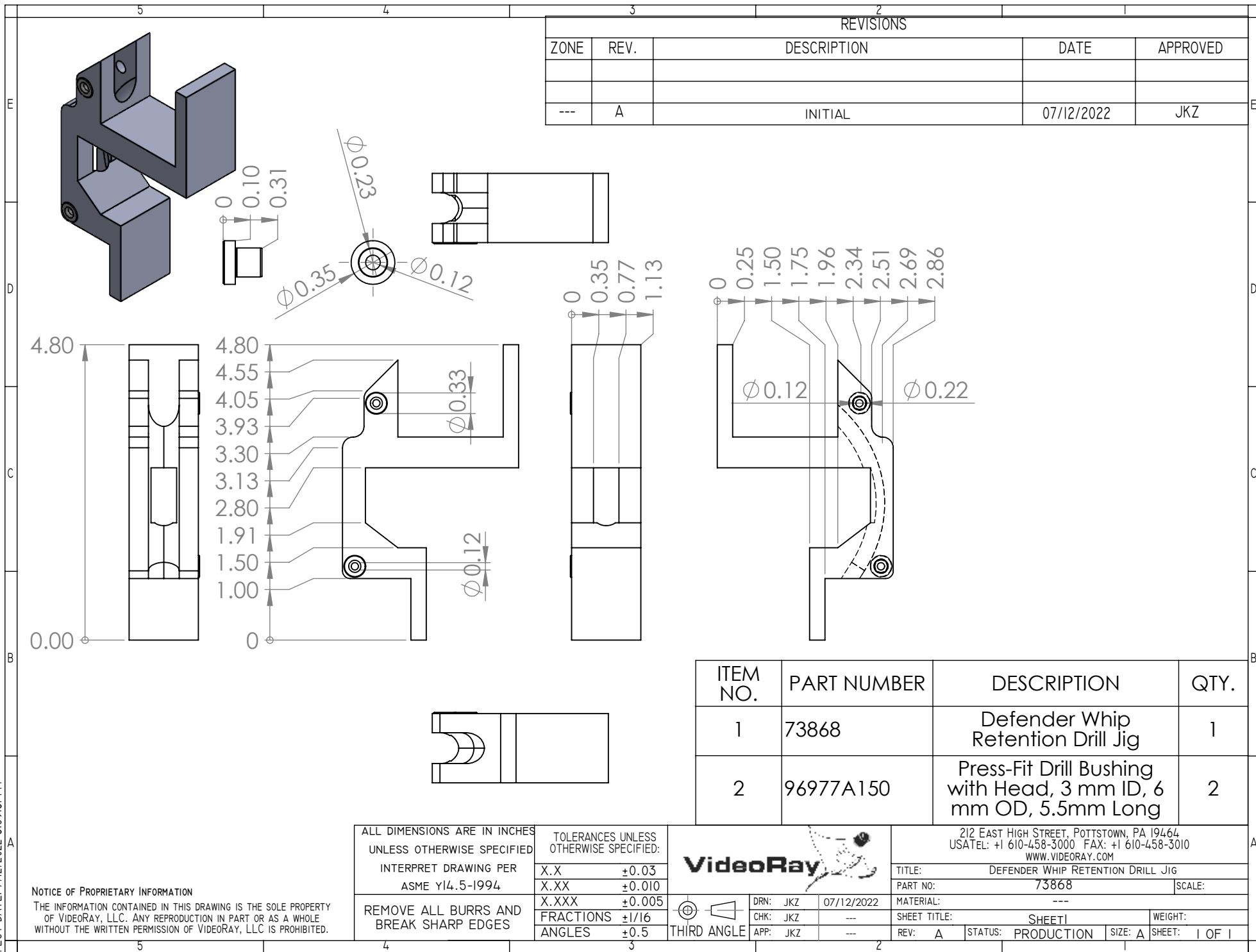


PLOT DATE: 7/12/2022 3:59:31 PM



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
---	A	INITIAL	07/12/2022	JKZ

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	73868	Defender Whip Retention Drill Jig	1
2	96977A150	Press-Fit Drill Bushing with Head, 3 mm ID, 6 mm OD, 5.5mm Long	2

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INTERPRET DRAWING PER
ASME Y14.5-1994

REMOVE ALL BURRS AND
BREAK SHARP EDGES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

X.X	±0.03
X.XX	±0.010
X.XXX	±0.005
FRACTIONS	±1/16
ANGLES	±0.5

VideoRay

THIRD ANGLE

DRN:	JKZ	07/12/2022
CHK:	JKZ	---
APP:	JKZ	---

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WWW.VIDEORAY.COM

TITLE:	DEFENDER WHIP RETENTION DRILL JIG		
PART NO:	73868	SCALE:	
MATERIAL:	---		
SHEET TITLE:	SHEET1		WEIGHT:
REV:	A	STATUS:	PRODUCTION
SIZE:	A	SHEET:	1 OF 1